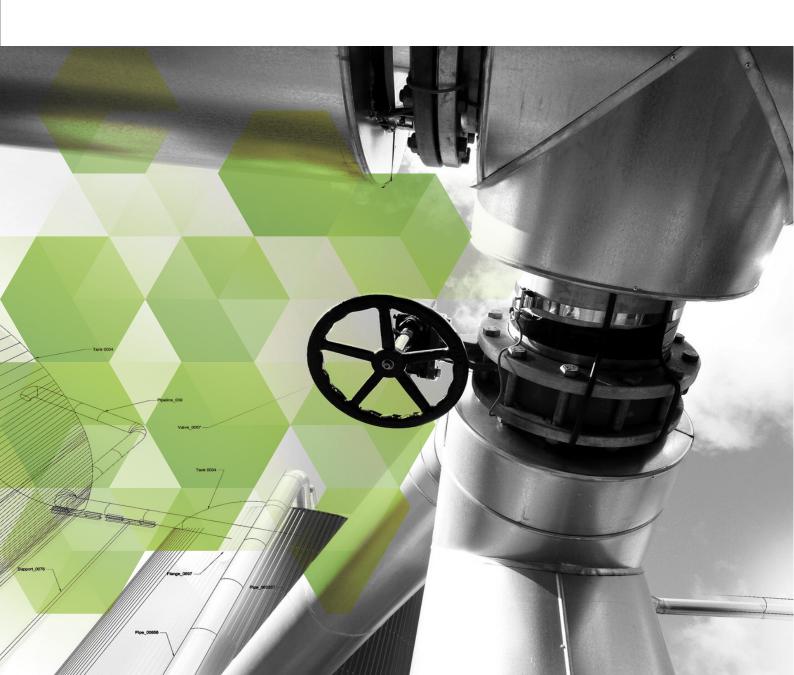
# ENGINEERING SERVICES





## **ENGINEERING SERVICES**

We have decades of experience behind them in the fields of planning and stress analysis in general. This experience has been acquired through joint projects with major engineering companies. We are able to work on a wide range of plants (power, chemical, oil and gas) and on numerous aspects of plant planning, including carrying out checks on existing equipment and structures in cases where they show signs of breakage or potential instability. Our experiences allow us to offer valid support when checking documentation which is produced as part of the planning stage.

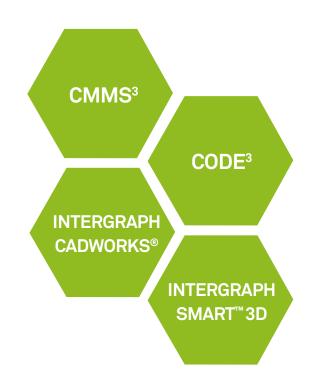


CMMS<sup>3</sup> provides the means to develop a "Computerized Maintenance Management System" comprising the array of regulations, procedures and tools employed to collect and process the information needed to manage maintenance operations and to monitor equipment activity.

CODE<sup>3</sup> is a material coding management system which can be used throughout a plant's life cycle, from design to decommissioning.

Intergraph CADWorx® Plant Design Suite is a complete and fully AutoCAD®-integrated software solution. It is used in plant design, offering smart links between designs and databases, with advanced levels of user-friendly automation in the tool planning and design stage.

Intergraph Smart™ 3D is a software solution used in large-scale projects in the oil industry, for off-shore rigs, nuclear power plants, shipbuilding and mining projects, etc. The main products in the Smart range are: Smart 3D for plants, Smart 3D for marine industry, Smart 3D for metals and mining, SmartPlant Foundation, SmartPlant Material and SmartPlant Construction.



Our team of staff is made of plant technicians with vast experience, coming from the major Italian engineering companies. They got together and created a group able to meet the demands of development of engineering for onshore and offshore petrochemical plants.

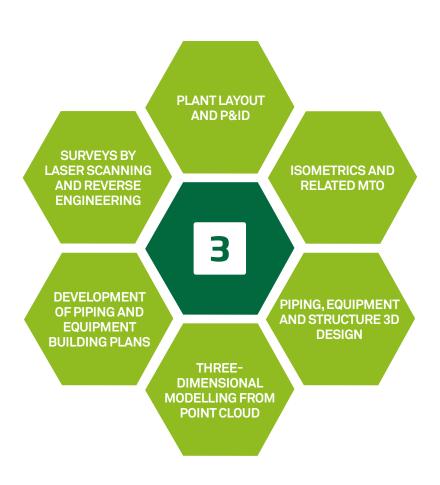
The team supports Customers throughout the project starting from the layout viability until the preparation of shop drawings for isometrics, supports and steel structures ancillary.

Among the plants we have developed we can highlight those for heating oil refinery furnaces. For such projects we have carried out also the stress analysis activity for internal and external lines, the piping assembly development, isometrics, bills of materials and the specifications of the supports for burner supply lines, product input lines, transfer lines and decocking lines.



The field surveys are an integral part of our business. They are carried out mainly by laser scanner: this cutting-edge technology provides a result which can be integrated with modern 3D design technologies.

The software most commonly used for design are Autocad 3D®, CADWorx®, PDMS, AutoPLANT®, PDS, Smart 3D®, etc. For the laser scanning we rely on technologies provided by Leica, a company of the Hexagon/Intergraph group of which we are a partner.



Our experience in the machinery sector focuses in particular on the following activities



Engineering involved in the construction of machines for the iron and steel industry featuring hydraulic and pneumatic movements, including the fitting of gear motors, chains, piston rods, oil-pressure and pneumatic cylinders



Machines used to load and unload products for rolling mills (slab, blooming, billet, etc.), lifting and moving frames, ramps, wheels, etc.



Stacking and destacking machines used for accumulated material as well as conveyor belts, shore unloaders, continuous ship unloaders, bridge cranes, machines for the iron and steel industry



#### STRESS ANALYSIS

Our vast experience in the sector has been developed over years of collaboration with various engineering companies. Since we are able to assess a wide range of plant types (power, chemical, oil & gas, etc.) it is within our power to deal with several aspects of planning, including any potential checks on existing plants should breakages occur or instable situations emerge. Our previous experience also allows us to offer valid support regarding audits on documentation produced during the planning stage. Our technical staff mainly uses Intergraph Caesar II ® software



#### **DIMENSIONING SUPPORT**

Along with stress analysis checks, our company prides itself on its vast experience in defining and dimensioning support for plant tubing



### **FEM ANALYSIS**

Structural checks on finished parts through the use of software of both mechanical components and more complex structures. Checking procedures for pressure vessels in accordance with European, ASME and API regulations



#### STRUCTURAL CHECKS

Structural checks on finished parts, checks on pressure vessels in accordance with European, ASME and API 650 regulations. Creation of basic and detailed engineering documentation for:

- Plant dimensioning
- PFD and P&ID development
- Component data sheets generation
- Creating of operating manuals
- Planning of electric, civic and industrial structures
- Tubing plans



#### PIPING MATERIAL SPECIFICATIONS

We are able to develop piping material specifications taking into account the requirements of ASME, European, and JIS regulations



#### **INSTRUMENTAL SURVEYS**

Thanks to close collaboration with a major company operating in this sector, we can undertake thermographic, noise and vibration surveys

RAMCUBE offers electrical instrumentation engineering services, both in terms of automation and control, to be used in the designing of systems exposed to mediumand low-tension environments, including the relative plant design. This also includes all instrumental and automation systems





Our company is able to supply specialized resources and specific software applications for the collection and management of plant data and documents



#### DATA MANAGEMENT

- Management and planning of engineering documentation
- Interface with and support to the project teams for all the monitor and control activities of the works in progress
- Protocol of all technical documentation
- Paper and computer filing of the documentation
- Project cost control and planning



#### DATA COLLECTION

- Vendors' data collection relating: TAG, models, spare-parts, operating instructions, maintenance instructions and technical documents (datasheets)
- Control and qualitative analyses of the data collected
- Creation of technical database preparatory to the activities of plant production and maintenance
- Generation of a plant data book
- Computerized transfer of the collected data to the Customer's IT systems via: identification of data and structures to be transferred, format and template specification for data and document transfer, implementation of a file storage for sharing, managing, controlling, downloading and retention of data and documents

Our company is a qualified supplier by the following companies



RAMCUBE is certified according to UNI EN ISO 9001:2008 for the following activities





## RAMCUBE 3

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